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achievegreen

VEKA is a qualifying supplier for the achievegreen design management tool for projects using the Green Building Initiative™
www.achievegreen.net



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Changes to products may have been made since publication.
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THE NEW LOOK OF INNOVATION



VEKA
OUTDOOR LIVING PRODUCTS



Welcome to VEKA Outdoor Living Products

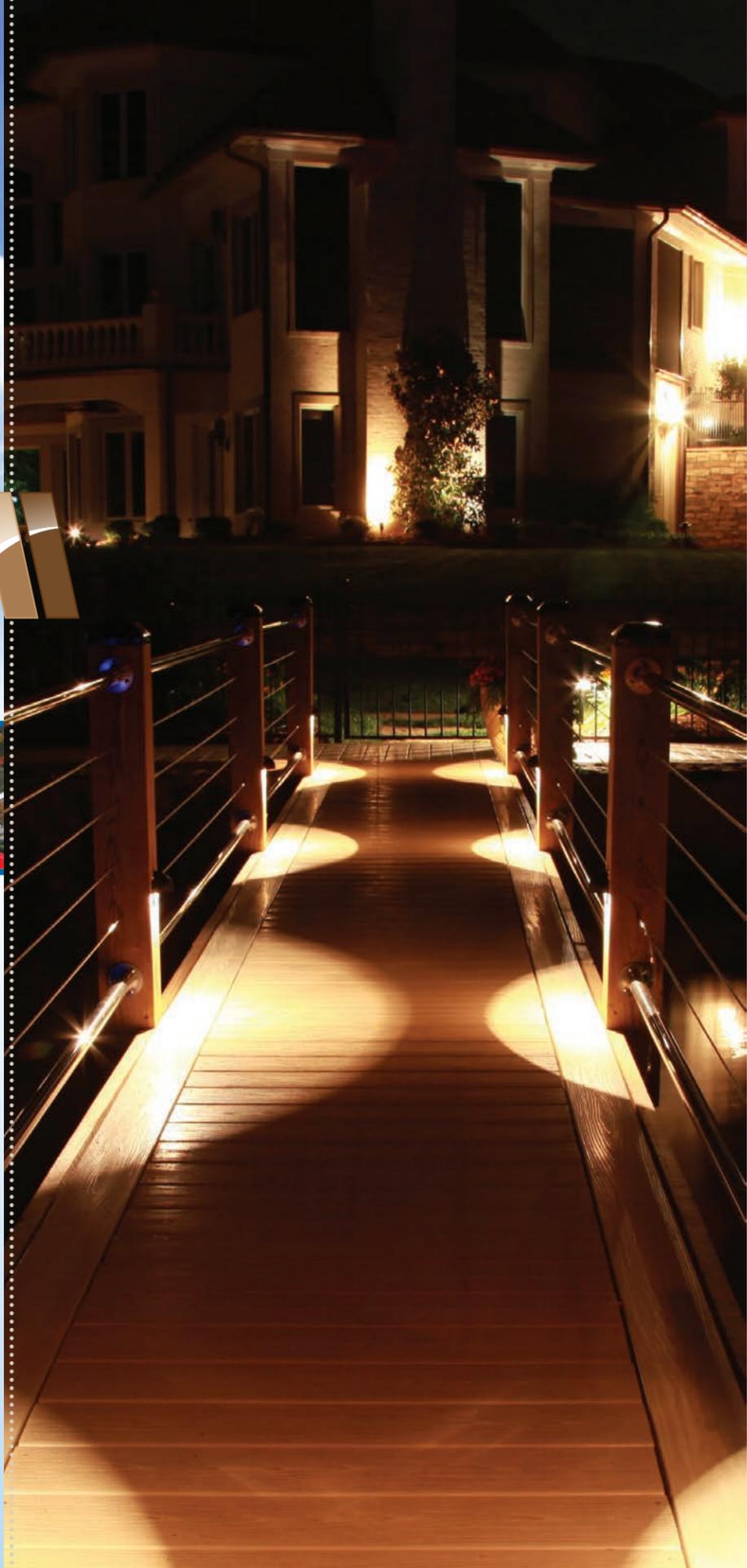


Since 1967 VEKA has been a predominant player worldwide in PVC extruded products. Constant reinvestment and great vision has bred market leading facilities on four continents around the world.

Unparalleled market foresight and product knowledge are the foundations of our success.

Being family owned gives us the unique ability to focus on long term business growth for the future.

Reinvestment in our company and our people, as well as, being an environmental steward, is our responsibility in order to help our customers grow profitably and know they are working with the right partner of choice.



VEKA OUTDOOR LIVING PRODUCTS IS PROUD TO INTRODUCE IT'S NEW GREEN INITIATIVE FOR EXTRUDED PVC PROFILES, DUALEDGE™, ECO LAYER EXTRUSION TECHNOLOGY.

For almost 50 years VEKA has been a premium supplier of PVC profiles for the window, door, fence, deck and railing industries. For years, European corporations have been at the forefront of the closed material life cycle for sustainable products and VEKA is no exception.

Environmental awareness has always been a focus of all the VEKA facilities worldwide with the catalyst being a PVC recycling plant in Germany, operated exclusively by VEKA.

For over 10 years, VEKA North America has focused on its own initiatives by using in-house mixed color, pre-consumer, reclaimed PVC for agricultural post & rail as well as extruded packaging containers and liners.

DualEdge™ Eco Layer profiles are VEKA's first introduction of this reclaimed* material into the marketplace. Select shapes are being introduced to our fabricator base for the manufacture of PVC fence and rail. The dual layers consist of VEKA's standard, high performance, weatherable PVC outer shell, along with, our own in-house captured PVC substrate. By using our own material for the substrate, VEKA is assured that the highest quality, high performance ingredients are blended into the formulation guaranteeing that DualEdge™ will exceed industry standards. As a result of proven performance characteristics, DualEdge™ comes with a limited lifetime warranty*.

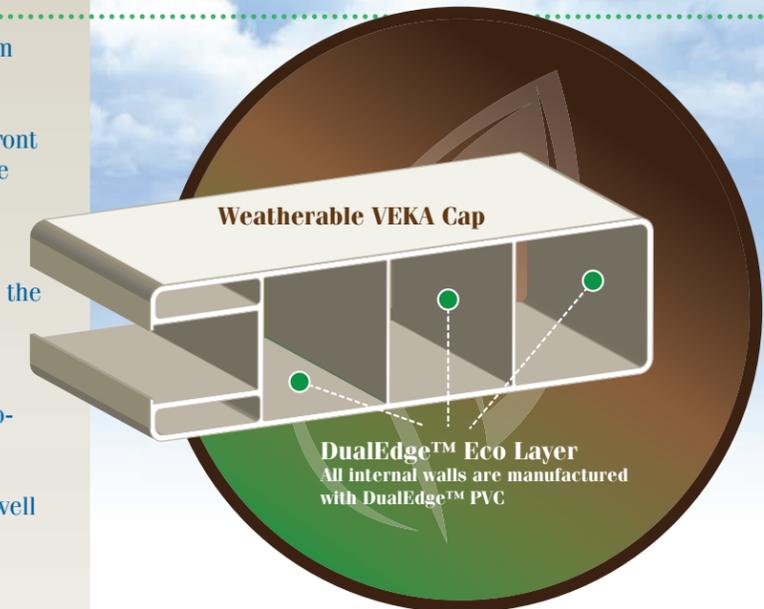
For you, the fabricator, it is peace of mind that you are using a material that contributes to your own green initiatives through reclaimed PVC. This product uses less embodied energy to produce which means less fuel consumption. Also, products made with DualEdge™ profiles show a dedication to environmental responsibility within your community.

Gain the competitive edge in the marketplace by directly effecting your bottom line with DualEdge™ - Eco Layer Extrusion Technology.

** DualEdge substrate contains pre-consumer, reclaimed vinyl material from its customers waste stream.*

Please see complete warranty for terms and conditions.

dualedge™
ECO LAYER EXTRUSION TECHNOLOGY



achievegreen

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VEKA captures its own vinyl extruder startup material and run-offs, pulverizes it into PVC chips for extrusion into DualEdge™ profiles.



VEKA
OUTDOOR LIVING

Making Your Ideas Reality

VEKArail™ Pro Signature is designed to let your imagination become reality. We offer a multitude of options to enhance the already robust Pro V and Pro Z Collections.

Add the elegance of glass slats or metal balusters. How about curved rail to take the edge off of your railing design.

A variety of caps, post skirts, and post wraps are also available for you new railing.

ADA rail is also available. Please ask your VEKArail™ sales representative for details on how you can enhance your outdoor living space

VEKArail Pro can be integrated with your choice of balusters for design flexibility

Complete the Architectural look of your VEKArail™ Pro railing. Choose the simple design of our pyramid cap or the simulated routed wood look of our Classic New England style caps. VEKA posts are universally sized so there are an array of lighted and decorative caps if you want to enhance your railing even further. Please see your VEKArail™ Pro representative for recommendations.

Post Wraps

Adjustable Base

VEKArail™ Pro Base

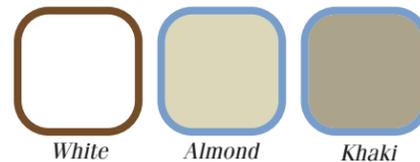
6" Classic Base

Pyramid Cap

Classic Cap

VEKArail™ Pro Cap

VEKArail™ Pro PVC accessories are available in 3 colors



White

Almond

Khaki



▲ *Elegant, multi-level staircases and ADA compliant rail both beautiful and functional.*

◀ *Add curved rail for that one-of-kind deck space.*

The Most Versatile Material on the Planet

Vinyl is the leading plastic material in the construction market. Vinyl requires less maintenance, frequently outlasts competitive materials and often outperforms them, making quality housing more affordable. It contributes to a higher standard of living by making critical products more affordable, more durable and more dependable.

Only 43 percent of vinyl comes from non-renewable petroleum feedstocks. The balance (57 percent) comes from salt. World-wide vinyl production represents less than .3 percent of all annual oil and gas consumption.

In a study of construction applications, vinyl was one of three plastic materials with the lowest energy requirements, saving more than 34 million BTU's per 1,000 pounds made.

Upward of 20 million pounds of post-consumer vinyl is recycled in the U.S. yearly. The industry supports efforts to expand recycling for construction and demolition scrap. Vinyl performance additives are closely regulated by a number of agencies including the Environmental Protection Agency, and the Consumer Products Safety Commission. The manufacture of vinyl is closely regulated to minimize its impact on human health and the environment.

The U.S. EPA has estimated that the vinyl industry's VCM emissions have been reduced by over 99 percent since new workplace standards were introduced in the 1970's.

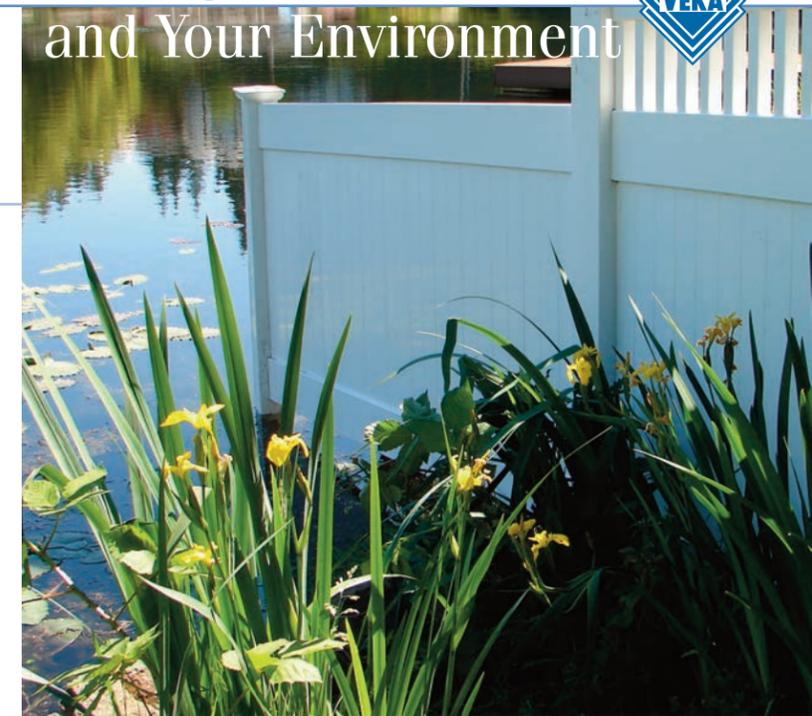
Vinyl products meet a demanding range of health and safety standards established by numerous agencies including the Food & Drug Administration, the National Sanitation Foundation, the National Fire Protection Association, all three model building codes, and the Consumer Products Safety Commission.



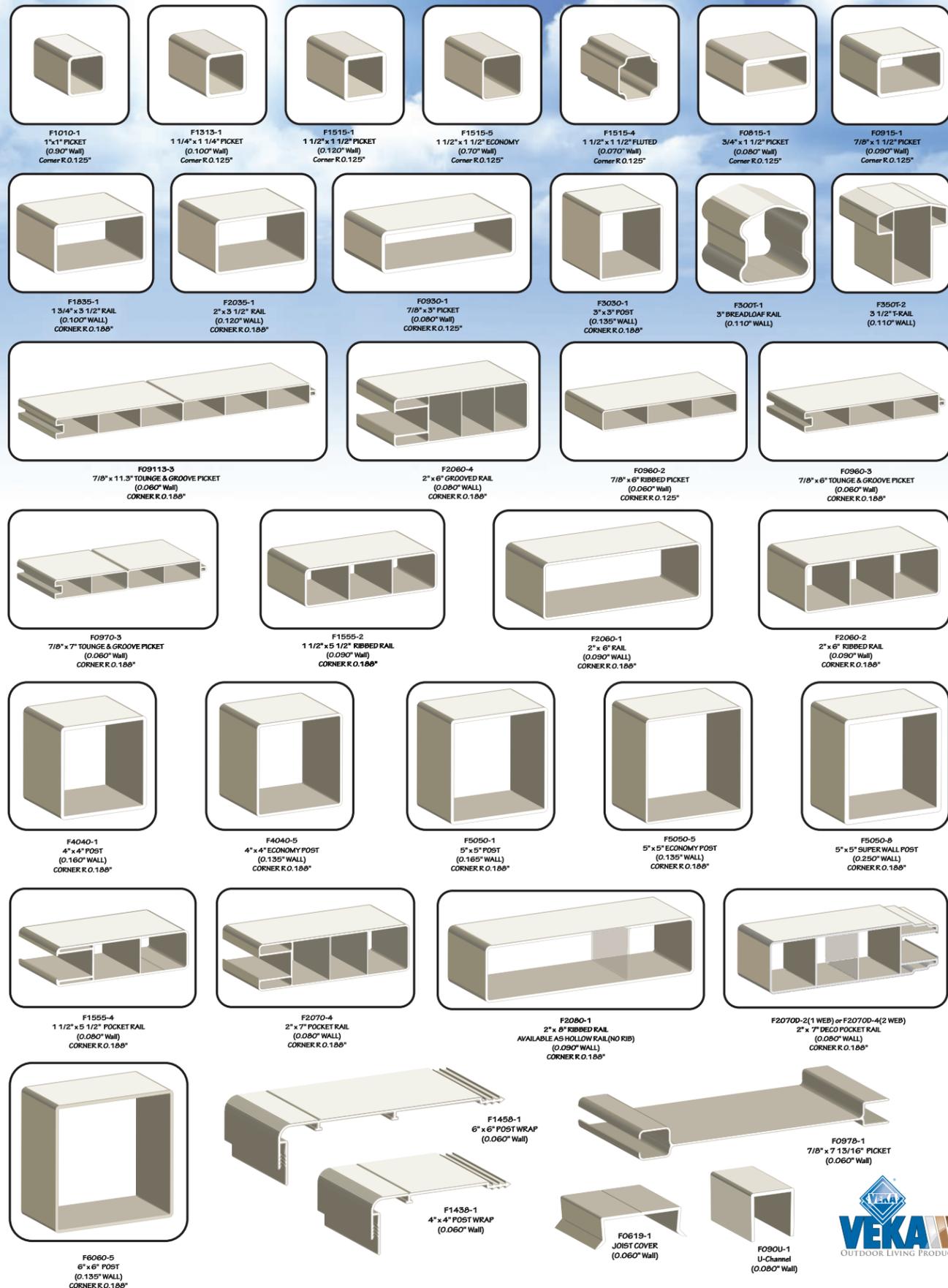
VEKA Outdoor Living Products and Your Environment

VEKA PVC products have a very enviro-friendly product life cycle.

1. VEKA vinyl conserves forests: Made from PVC means that VEKA vinyl products save our precious forest resources.
2. VEKA vinyl conserves resources: Vinyl fence and deck board has a life cycle of 20 years vs. wood 7-10 years and will outlast 2 or 3 conventional installations.
3. VEKA vinyl saves oil or gas: Polyvinyl chloride is a plastic with the lowest petroleum content about 43% the remainder is chlorine a common, inexpensive naturally occurring element.
4. VEKA vinyl protects the air and soil: PVC never needs to be stained, painted, UV treated or water sealed. This not only saves time and money (estimated \$152 per year for a 10' x 20' wood deck) but also keeps potentially harmful fumes and chemicals from being introduced into the air and soil.



VEKA Fence & Rail Extruded Profiles



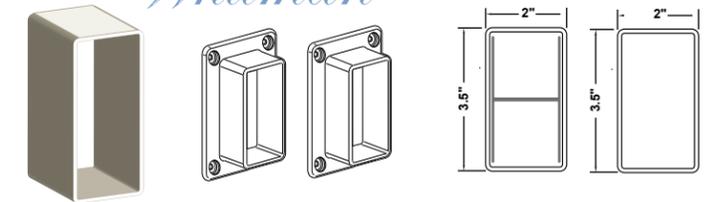
An Economic Solution

with the Style Your Looking For



Pro V Collection

Whitman

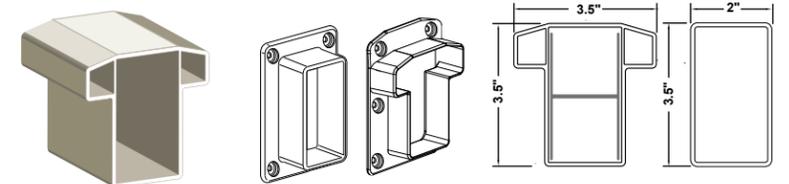


Available in 4', 6', 8' Lengths - 36" & 42" Heights



Pro V Collection

Conrad

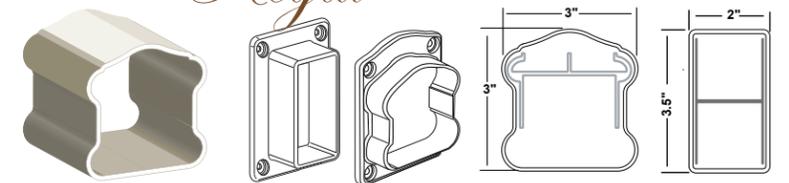


Available in 4', 6', 8' & 10' Lengths - 36" & 42" Heights



Pro V Collection

Regal



Available in 4', 6', 8' Lengths - 36" & 42" Heights

The Pro V Series Railing System is VEKA's economy railing offering an all vinyl bracket system. It's a no paint, no stain, alternative to traditional pressure treated wood or composite railing. Boxed for quick ship and easy field assembly

VEKA's name is known for its commitment to quality, safety and durability. It is also a reminder that we stand behind all of our products.

See your sales representative for the complete product offering.

Visit www.vekaoutdoorliving.com for warranty information

- ALL VINYL ONE PIECE BRACKET SYSTEM
- COMMERCIAL AND RESIDENTIAL APPLICATIONS
- PASSED AND EXCEEDED 1000 LB LOAD TEST
- WHITE, ALMOND, AND KHAKI
- ALUMINUM REINFORCEMENT IN TOP RAIL
- CCRR COMPLIANT RAILING SYSTEM



Two picket styles are available for both Pro Z & Pro V. Picket styles may vary.



dual edge
ECO LAYER EXTRUSION TECHNOLOGY



CCRR?0138
ATI?AA676





5 Simple Shapes 6 Great Products

VEKArail Pro is available in 3 colors



Due to variations in the printing process, the colors shown may be different than actual product.

VEKArail™ Pro Z-Series Railing Kit offers the exceptional benefit of our Bracket System. A sturdy attachment providing you with the security of knowing your railing is attached with a metal-to-metal connection on both top and bottom rails.

- METAL MOUNTING PLATES & REINFORCEMENT
- RESIDENTIAL AND COMMERCIAL
- PASSED AND EXCEEDED 1000LB. LOAD TEST
- CCRR COMPLIANT RAILING SYSTEM
- SPLINTER PROOF
- LIGHT WEIGHT
- MOISTURE RESISTANT
- EASY TO CLEAN

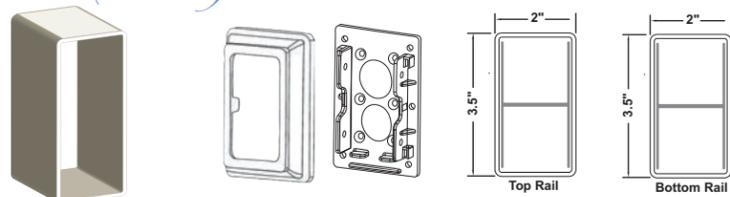


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Pro Z Collection *Stanfield*



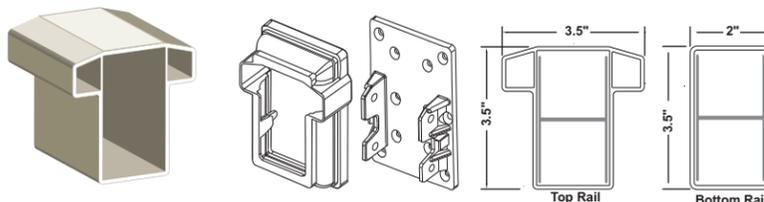
Available in 4',6',8' Lengths - 36" & 42" Heights



Pro Z Collection *Trustin*



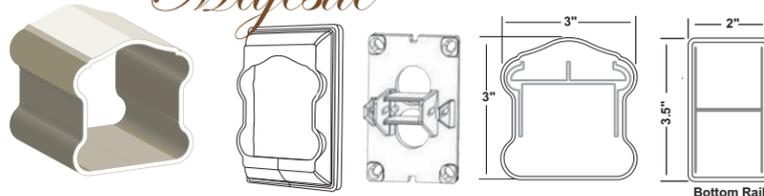
Available in 4',6',8' Lengths - 36" & 42" Heights



Pro Z Collection *Majestic*



Available in 4',6',8' & 10' Lengths - 36" & 42" Heights



Visit www.vekaoutdoorliving.com for warranty information

The New Look of Innovation



VEKA fence profiles are available in 3 colors



Tahoe Privacy Collection



A Full Line of Profiles and Fence Systems

VEKA's fence and rail profiles allow for versatility in fabrication. Choose from our own unique PVC fence systems or be as creative as you like. The only boundary is your imagination.

Choose from our standard material or select DualEdge™ profiles.

Our profiles outlast and outperform most other fence material. Save time and money on maintenance. PVC is safe for you and your family

All VEKA profiles are available in Classic White, Almond and Khaki. Please ask your representative for color samples as you choose to install a fence made with profiles from VEKA Outdoor Living Products.

All products shown may vary in fabrication. Due to variations in the printing process, the colors shown may be different than actual product.

Melville Pickett Collection



Ashbery Pickett Collection



2,3 & 4 Rail Ranch Collection



See your sales representative for the complete product offering.



Our 100% vinyl compound is resistant to ultra-violet, chlorine, salt spray and humidity, this makes VEKAdeck™ PRO an ideal material for swimming pool decks, docks, piers and other marine applications.



In the likelihood of spills from grease, bar-b-que sauce, or drinks it's good to know that non-absorbent VEKAdeck™ PRO is resistant to most stains because it contains no wood fillers.



VEKAdeck™ PRO unlike some deck boards can be safely screwed without pre-drilling. It will not crack, split or mushroom.



VEKAdeck™ PRO works similarly to other deck boards requiring no special tools or fasteners. It can be cut, sawed and screwed, Stainless or coated screws recommended.



VEKAdeck^{Pro}

ADVANCED CELLULAR PVC TECHNOLOGY

VEKAdeck™ Pro, The True Original

Homeowners, architects and builders have all sought an attractive, high performance, ultra-low maintenance deck product. Many thought they had the answer with the advent of composite decking products that have appeared over the past decade. However during this time, many of the shortcomings of the composites became readily apparent; lack of color retention, staining, and even deterioration in some cases.

Recognizing these limitations, VEKA pioneered a new category of deck board that is not a composite. Typically composites are formed using recycled polyethylene plastics and cellulose (wood or other organic fiber).

VEKAdeck™ PRO is a 100% cellular reinforced PVC deck board. Since PVC is non absorbent and VEKAdeck™ PRO contains no wood fillers, it will not mold, mildew, or degrade and has much better color retention than composites.

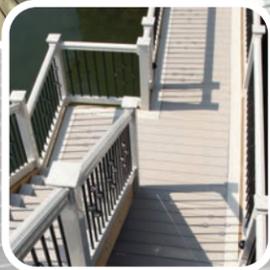
VEKA created the ultra-low maintenance deck category, and since then there have been many followers that have gone through various incarnations of deck products. Some release new formulations every couple years and give it a new name. But VEKAdeck™ remains of the same superior formulation as the first day it was launched.



Racing Champion Rusty Wallace and his VEKAdeck Pro dock.



VEKAdeck™ Pro also offers matching fascia board for all of your trimming needs. All 6 colors are available in a 12" width by .25" thick



VEKAdeck™ Pro comes with a Limited Lifetime Warranty. Visit www.vekaoutdoorliving.com for warranty information

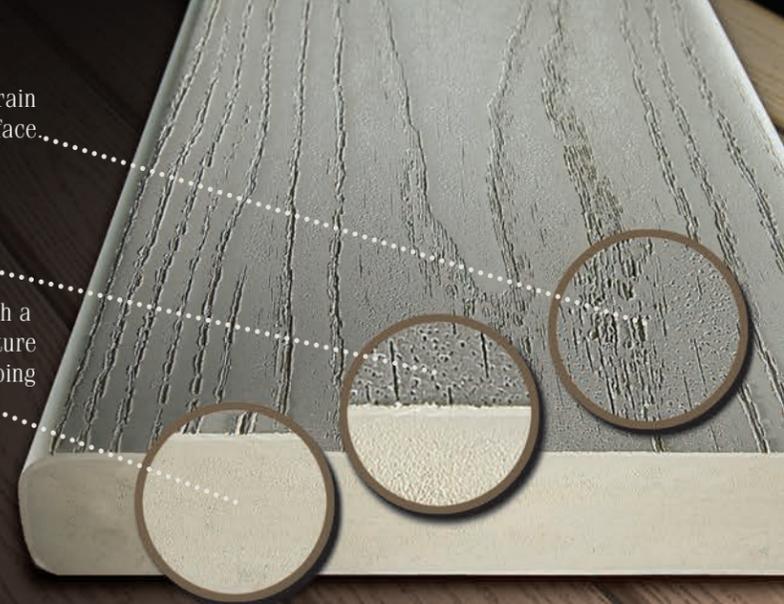


CCRR-0137
ATI-AA-676

An attractive embossed woodgrain pattern creates a non-skid surface.

The outer cap stock contains micro-ingredients for improved weatherability.

Impact modifiers combined with a cellular core honeycomb structure adds to the strength while keeping the weight of the board down.



In our co-extrusion process, the UV inhibitors and modifiers for weatherability and heat reflection are concentrated in an outer layer while, stabilizers and impact modifiers for durability and strength are blended into the inner core of the product. Our cellular extrusion process creates a microscopic honeycomb structure throughout the substrate that keeps weight down and adds to the durability and workability of the finished board.

Engineered for Performance



Color is often a major factor in choosing a decking material, VEKAdeck™ PRO and matching fascia board comes in six attractive colors.

Due to variations in the printing process, the colors shown may be different than actual product.

Walnut

Khaki

Almond

Mocha

Gray

White

